Effect of Substrate on MoS₂ Deposited by Plasma-enhanced Atomic Layer Deposition

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Resonance Raman spectra of PEALD MoS_2 at different deposition cycles indicating a shift in vibrational modes with decreasing film thickness.



Difference between A_{1g} and ${\rm E^{1}}_{2g}$ is indicative of layer thickness.



Ratio between LA(M) and A_{1g} (LA(M)/ A_{1g}) has an inverse correlation to grain size.



 $\mathsf{Plan-view}\ \mathsf{TEM}\ \mathsf{and}\ \mathsf{SAED}\ \mathsf{of}\ \mathsf{MoS}_2\ \mathsf{deposited}\ \mathsf{on}\ \mathsf{a}\ \mathsf{transparent}\ \mathsf{SiN}_{\mathsf{x}}\ \mathsf{membrane}$

- SAED indexed to 2H-MoS₂
- Systematic absence of (00l) shows that the basal plane of MoS₂ is parallel to the surface
- Polycrystalline

(0001) Al₂O₃ 10 cy



AFM micrograph of MoS_2 film grown on (0001) sapphire for 10 reaction cycles. The film is smooth with no evidence for out-ofplane growth.