## Enhancing Etch Characteristics of MTJ using RF-Biased RIBE

Kyoung Chan Kim<sup>1</sup>, Yun Jong Jang<sup>1</sup>, Hong Seong Gil<sup>1</sup>, Woo Chang Park<sup>1</sup>, Dae Yeon Ha<sup>2</sup>, Su Jeong Yang<sup>1</sup> and Geun Young Yeom<sup>1,2\*</sup>

<sup>1</sup>School of Advanced Materials Science and Engineering, Sungkyunkwan University (SKKU), Suwon, Gyeonggi-Do 16419, Republic of Korea.

<sup>2</sup>Department of Display Engineering, Sungkyunkwan University (SKKU), Suwon, Gyeonggi-Do 16416, Republic of Koea.

\*Corresponding Author e-mail: gyyeom@skku.edu

STT-MRAM is actively researched as a next-generation memory due to its non-volatility, fast operation, high stability, and ease of scaling, all of which are essential for high-performance computing and AI advancements.[1] Materials such as CoFeB, Ru, MgO, etc. are used in the Magnetic Tunnel Junction (MTJ) layer for data storage in addition to CoPt and CoIr to enhance magnetization stability. A common etching method for these MTJ stack layers is Ar<sup>+</sup> Ion Beam Etching (IBE). [2] However, the Ar<sup>+</sup> IBE process leads to MTJ etch by-products redepositing on the pattern sidewalls. Tilting the substrate during Ar<sup>+</sup> IBE is generally used to address this issue but does not fully resolve issues like shadow effects especially for recent high aspect ratio and small CD patterns. Previously, to address these issues, Reactive Ion Beam Etching (RIBE) has been investigated with reactive gases such as CO/NH<sub>3</sub> and Cl<sub>2</sub> to improve volatility of etch by-products.[3] However, this can degrade the MTJ magnetization properties. RIBE process using H<sub>2</sub>/NH<sub>3</sub> mixed gases has been also investigated to mitigate some of these issues.[4]

This study aims to improve etching characteristics by using mainly physical etching with slight chemical assistance by RF-biasing. Ar gas is injected for physical etching while  $H_2/NH_3$  mixed gas is injected on to the substrate for chemical effect. When RF power is applied to the substrate, the plasma of  $H_2/NH_3$  mixed gas is discharged on the substrate and induces RF-Biased RIBE. SEM images were taken to analyze etch characteristics. TEM measurements were conducted to analyze the sidewall residues.

## **References:**

[1] Aly, Mohamed M. Sabry, et al. "The N3XT approach to energy-efficient abundant-data computing." Proceedings of the IEEE 107.1 (2018): 19-48.

[2] J. Choe, "Recent Technology Insights on STT-MRAM: Structure, Materials, and Process Integration," 2023 IEEE International Memory Workshop (IMW), Monterey, CA, USA, 2023, pp. 1-4.
[3] Min Hwan, Jeon, et al. "Etching of magnetic tunnel junction materials using reactive ion beam." Journal of Nanoscience and Nanotechnology 16.11 (2016): 11823-11830.

[4] Kim, Ye Eun, et al. "Study on etch characteristics of magnetic tunnel junction materials using rf-biased H2/NH3 reactive ion beam." Journal of Vacuum Science & Technology A 41.3 (2023).

## Acknowledgement

This work was supported by the Samsung Electronics Co., Ltd. (Nos. IO220907-02392-01 and IO201211-08086-01)